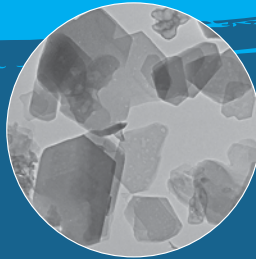
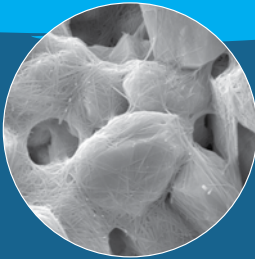




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Hydrotalcite-zeolite heterocoagulated materials: towards materials with dual adsorption properties

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With the rapid development of modern industry, an increasing amount of wastewaters is produced. These contain a wide variety of cationic and anionic pollutants, frequently classified as carcinogenic or toxic. Leather manufacturing, especially tanning, is recognized as an enormous source of heavy metals and hazardous dyes. Due to the complexity of their simultaneous removal, the synthesis of materials with dual adsorption properties is essential.

In the present study, a one-pot hydrothermal method for combined layered double hydroxide (LDH) and zeolite synthesis was investigated. In total 4 various samples (HM) were obtained containing zeolite synthesized from calcined kaolinite or halloysite and Mg/Al-Cl or Mg/Al-NO₃LDH, respectively. Prior to synthesis all substrates (metakaolinite or metahalloysite with Mg and Al salts) were subjected to aging in 3M NaOH at room temperature. The synthesis was carried out within 24 h in a closed system at 100°C and ~1 bar pressure. For comparison 2 materials (CM) were prepared by co-precipitation of Mg/Al-NO₃LDH in suspension containing earlier synthesized zeolite from metakaolinite or metahalloysite. All synthesized adsorbents were tested for As(V) and cationic safranin O dye (SO) removal.

The XRD patterns of all samples confirmed the presence of hydrotalcite with the basal reflection in the 7.2–8.2 Å range and sodalite with (110) reflection in the 6.3–6.4 Å range. The FTIR spectra revealed bands in the 3650–3440 cm⁻¹ region due to OH stretching vibrations of ads or bedwater. In turn the bands in the 1420–1370 cm⁻¹ region confirmed presence of LDH intercalated with nitrates and/or carbonates. The SEM images of HM samples showed homogenous mixture of LDH and zeolite particles. Whereas clear separation of these phases was observed for the comparative CM samples. This resulted in significant differences of external cation exchange capacity (ECEC). It was in the range of 19.25–6.18 meq/100g for the HM samples and 0.10–1.33 meq/100 g for the CM materials. This was probably the effect of blocking the surface active sites of zeolite by precipitated hydrotalcite phases. The different synthesis approaches in particular affected the removal efficiency of SO. Regardless of the studied system i.e. single system (SO or As(V)) or dual system (SO and As(V)) the removal efficiencies showed same trends. The HM materials adsorbed ~64.6–94.4% of SO (initial concentration: 100 mg/L) while their analogs (CM) removed only ~7.2–11.4%. The anion exchange capacity (AEC) determined by As(V) adsorption provided values in a broad range of ~56.5–120.4 meq/100g. Despite that the efficiency of As(V) removal for both HM and CM was equal to 20.5–33.9% (initial concentration: 1000 mg/L). All analyses indicated superior adsorption properties of HM composites in systems containing both As(V) and SO.

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